

Notes to the installer:

EXTENSION CORDS are not recommended due to the possibility of water getting on the connection or stress on the cord. A permanent outlet is recommended 7 feet or less from the unit itself. When absolutely necessary the following extension cords may be used:

- 16 GAUGE: 0-100 feet long for tool loads up to 10 amps
- 14 GAUGE: 0-50 feet long for tool loads between 10 and 15 amps
- 12 GAUGE: 50-100 feet long for tool loads between 10 and 15 amps

DEFROST SWITCH: Opens at 19°. The defrost control will run the compressor for 45 minutes and the unit will continue to dehumidify. Then the fan runs for 15 minutes with the compressor off until the unit warms up to 50°.

OPTIONAL CONDENSATE PUMP AND A SAFETY SWITCH: The condensate pump does have a safety switch (3.3 amps) however it cannot handle the load our unit would put on it. The entire load cannot be switched through the safety switch. A relay can be used to cut the power off to the unit or the outlet itself.

- **EXTERNAL WIRING:** Use a relay switch in conjunction with a piggy-back plug. This will cut the power off to the unit or the outlet itself. This is the easiest because no internal wiring is necessary.
- **INTERNAL WIRING:** Second option is to use relay cutting into A/C cord (turns whole unit off) or dehumidistat (still fan operation w/o compressor operation)—negative, owner may not know the unit ceased operating.

RUNNING FLEX DUCT: More than 25-50 feet of duct will decrease the efficiency of the unit by 10% or more. Minimize turns as much as possible. Also, can increase duct size or size of dehumidifier.

CHANGE FILTER every 6-12 months. MERV 14 filter every 2-3 years. Filters may be vacuumed in between. A dirty filter reduces unit efficiency.

DAMPER DOESN'T OPEN: If the damper doesn't open it could be a bad damper or bad transformer. Hook damper across secondary of transformer and plug in damper. Damper should open. If it doesn't open there is a bad damper or transformer.

REFRIGERANT CONNECTIONS: All dehumidifiers have a service valve on the refrigeration system to allow technicians to check the charges with gauges, if necessary.

HIGH TEMPERATURE OPERATION: Use of a thermostat is recommended in attic applications that exceed 100°. WW Grainger has an adjustable thermostat that plugs into the 115V outlet. The dehumidifier plugs into the thermostat that is set for 100° F and during the hottest part of the day the thermostat will stop the dehumidifier from running.

VIBRATION NOISE: If there is vibration in the cabinet of the dehumidifier, remove the cover and check the compressor/tubing for contact with the case. Most of our units have a shipping support band on the compressor. This should be removed. Adjusting the compressor bolts to maximize the flexing of the compressor will reduce vibration transfer.



4026208

Do you know the relative humidity levels in your home?

The Humidity Alert™ was designed to discriminate between occasional periods of high humidity and the prolonged periods that create a risk of unhealthy biological activity. It's a simple, inexpensive device that monitors temperature and relative humidity conditions and records data that is known to contribute to **wood rot, mold growth, musty odors and increased pest activity.**

Easy to use:

1. Place the meter in the desired space.
2. Collect the necessary humidity data.



4023660

Ultra-Aire Digital Controller

You will enjoy the comfort that comes with precise regulation of your indoor environment with our new **DEH 3000 Digital Control**. This control will allow you the ability to monitor and control relative humidity levels in your home. The DEH 3000 is designed to accommodate your personal comfort level.

This unit replaces the DEH 2000 Digital Control. To be used with Ultra-Aire Whole House Ventilating Dehumidifiers.

allergic reaction to mold?

dust mites?

musty odors?

feeling clammy?



Powerful, compact, energy efficient,
whole house dehumidification.

Ultra·AireTM
65H



**Introducing the most compact
whole house ventilating
dehumidifier anywhere.**

WHOLE HOUSE VENTILATING DEHUMIDIFICATION

To avoid the problems caused by moisture, and create a comfortable environment, a dehumidifier is necessary to maintain relative humidity between 45-50% throughout the home. Only supplemental dehumidification provides indoor humidity control regardless of air conditioner operation or outside moisture conditions.

The highly efficient and compact Ultra-Aire 65H utilizes refrigeration and internal air circulation to cool the incoming air stream below its dew point. After helping to cool the incoming air, the processed air is reheated by passing through the condenser coil. The heat removed by the evaporator coil is returned to the air stream, resulting in warm, filtered dry air returning to your home.

The Ultra-Aire 65H is controlled by a variety of 24 volt remote wired controls, suitable to various applications.

FRESH AIR VENTILATION

Optional fresh outdoor air may be ducted to the unit via a "T" to the inlet duct. This provides fresh air to dilute pollutants and maintain a normal oxygen content in the air. The amount of fresh air ventilation can be regulated by a variety of dampers and controls.

AIR FILTRATION

The Ultra-Aire 65H includes air filtration to improve indoor air quality. A MERV-11 media filter is standard.

65H

Specifications and Installation

Part Number:	4027170
Blower:	190 CFM @ 0.0" WG
Power:	680 Watts @ 80°F and 60% RH
Supply Voltage:	110-120 VAC – 1phase – 60 Hz
Current Draw:	5.50 Amps
Energy Factor:	1.95 L/kWh
Operating Temp.:	Between 40°F and 95°F Max
Sized for:	Up to 1600 Sq. Ft. - Typical
Minimum Performance at 80°F and 60% RH	
Water Removal:	65 pints/day
Efficiency:	4.1 Pints/kWh
Air Filter:	MERV-11
Efficiency:	Standard 65% Efficient ASHRAE Dust Spot Test
Size:	9" x 11" x 1"
Power Cord:	9', 110-120 VAC, Ground
Drain Connection:	3/4" Threaded MPT
Drain Hose:	5/8" ID x 8'

Dimensions	Unit	Shipping
Width:	21"	27"
Height:	12"	17"
Depth:	12"	17"
Weight:	55 lbs	59 lbs

OPTIONAL ACCESSORIES

4027158	MERV 11 Filter
4027422	MERV 11 4-Pack
4027427	MERV 11 12-Pack
4028085	Pump Kit
4028111	Hang Kit
4028074	Duct Kit
4023647	8" Gravity Damper
4020646	8" Butterfly Damper
4027415	8" Flex Duct
4020177	8" Flex Duct (Insulated)
4027430	Register Head 8"
4020126	Register Grill (White)

INSTALLATION MATERIALS

Control Options	Part Number
Humidity / Fan Control	4024155
Ventilation Timer / Humidity / Fan Control	4024125
DEH 3000 - Digital Control	4026570
Ducting Options	
6", 2 wire 24 volt Electric Air Damper	4023672
8" Gravity Damper	4023647
8" Butterfly Damper	4020646
8" Flex Duct	4027415
8" Flex Duct (insulated)	4020177
Duct Tape (Not Provided)	N/A
Large Cable Ties (Not Provided)	N/A
Insulated 6" Air Duct (Flex) - 25 ft.	4020128
Insulated 10" Air Duct (Flex) - 25 ft.	4022126

Plumbing - Not Provided By Therma-Stor

3/4" PVC Pipe
3/4" PVC Threaded Nipple
3/4" PVC Elbow
PVC Primer and Glue

Electrical - Not Provided By Therma-Stor

12-2 Non-Metallic Sheeted NM-B (Romex) Wire
20 AMP 120 Volt Single Pole Breaker
20 AMP 120 Volt Rated (3) Prong Outlet
Thermostat Wire (5Conductor, 18 AWG)
Wire Staples
Outlet Cover
Outlet Box

Preferred installation is to draw air from a separate intake duct located in the central part of the home. Duct the outlet air into the supply duct for distribution throughout the home. A backdraft damper prevents air from the supply duct from being pushed backward through the Ultra-Aire 65H when central (A/C) fan is on and the Ultra-Aire fan is off.

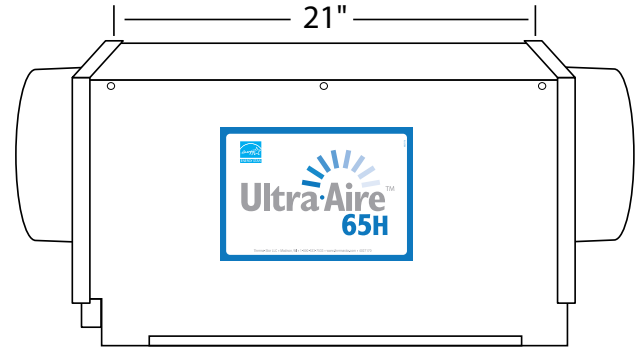
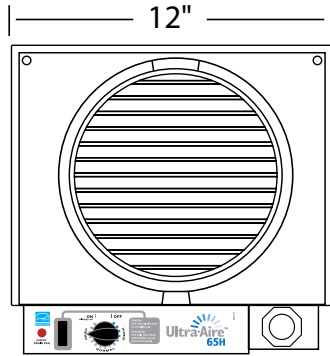
Therma-Stor does not recommend drawing air from the return ducting system and discharging into the supply for two reasons:

Central Fan On: The Ultra-Aire 65H is pulling against a negative pressure (intake side) and discharging against a positive pressure (outlet side), which results in lower airflow and reduced capacity.

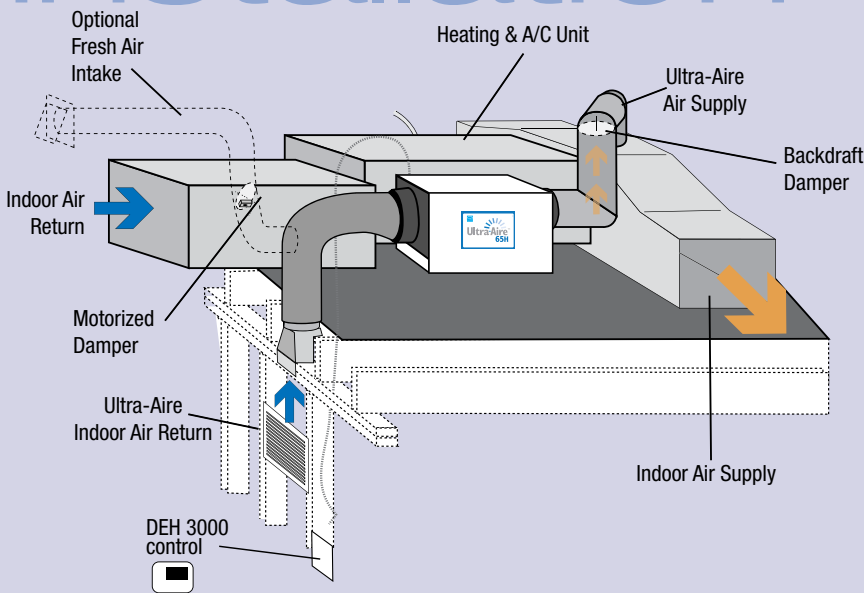
Central Fan Off: Discharge air may counter-flow from the supply duct directly to the return duct and not be distributed throughout the home effectively.

Ultra-Aire 65H

Ultra-Aire™
65H

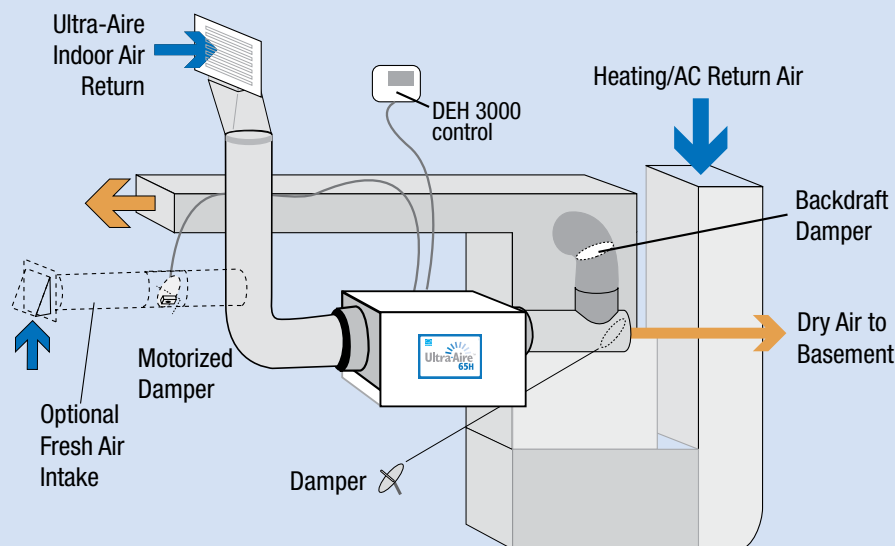


installation



ULTRA-AIRE 65H ATTIC INSTALLATION

1. Indoor air return should come from an open area of the first or second floor.
2. The Ultra-Aire supply should be ducted into the forced air system past the air conditioning coil. The duct connection should be perpendicular to the air flow.
3. The optional six inch fresh air intake should be located at least six feet away from any exhaust ports, such as, dryer, range hood, or combustion device exhaust. Intake location must be consistent with local codes.
4. If placed over a finished area, use of a secondary drip pan is recommended.
5. A section of flex duct or vibration absorbing duct should be located between the connections of the Ultra-Aire ductwork and the forced air system ductwork.
6. The backdraft damper prevents counter-flow of the A/C supply air through the Ultra-Aire 65H.



ULTRA-AIRE 65H BASEMENT OR CRAWLSPACE INSTALLATION

1. Indoor air return should come from an open area of the first or second floor.
2. The Ultra-Aire supply should be ducted into the forced air system supply beyond the air conditioning coil. The duct connection should be perpendicular to the air flow.
3. An optional ten inch tee fitting with an adjustable blade damper on the straight run may be attached at the Ultra-Aire supply. This allows for increased air flow to the basement/crawlspace during the summer months.
4. The optional six inch fresh air intake should be located at least six feet away from any exhaust ports, such as, dryer, range hood, or combustion device exhaust. Intake location must be consistent with local codes.
5. A section of flex duct or vibration absorbing duct should be located between the connections of the Ultra-Aire ductwork and the forced air system ductwork.
6. The backdraft damper prevents counter-flow of the A/C supply air through the Ultra-Aire 65H.